

# Weft Knit Fabric Mills: 2002

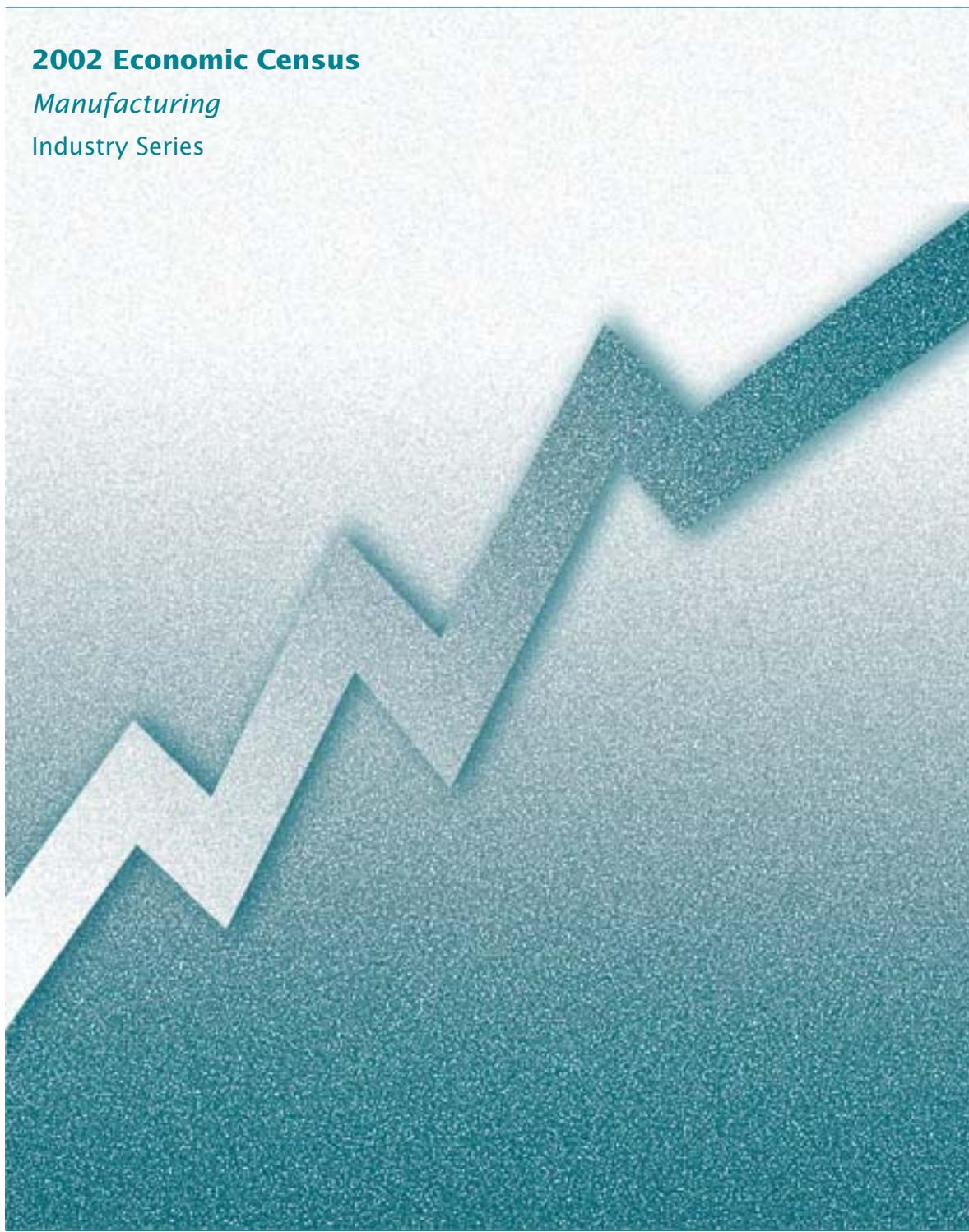
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## 2002 Economic Census

*Manufacturing*

Industry Series



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U.S. Department of Commerce  
Economics and Statistics Administration  
U.S. CENSUS BUREAU



**Table 1. Historical Statistics for the Industry: 2002 and Earlier Years**

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry and year <sup>1</sup>	Com- panies <sup>2</sup>	All estab- lish- ments <sup>3</sup>	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expendi- tures (\$1,000)
			Number <sup>4</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
313241, Weft knit fabric mills.....	2002..	164	177	14 293	380 462	11 949	23 388	277 650	822 680	1 342 934	2 218 010
	2001..	N	N	13 994	352 716	12 166	22 571	255 450	615 916	1 166 982	1 798 130
	2000..	N	N	16 231	397 482	14 004	27 884	283 072	830 720	1 351 154	2 192 769
	1999..	N	N	19 301	475 414	16 017	32 250	328 500	1 015 029	1 403 779	2 425 075
	1998..	N	N	23 397	553 702	19 504	38 495	386 116	1 087 161	1 720 147	2 812 837
	1997..	236	255	24 535	570 908	20 567	41 830	404 579	1 150 044	1 915 271	3 070 633
											105 808

<sup>1</sup>Statistics presented for years ending in 2 and 7 are census data. Interim census years are derived in a representative sample of manufacturing establishments canvassed in the Annual Survey of Manufactures (ASM).

<sup>2</sup>For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

<sup>3</sup>Includes establishments with payroll at any time during the year.

<sup>4</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

**Table 2. Industry Statistics for Selected States: 2002**

[States that are a disclosure or with less than 100 employees are not shown. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

Industry and geographic area	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
	E <sup>1</sup>	Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>3</sup>	Hours (1,000)	Wages (\$1,000)			
313241, Woven knit fabric mills											
United States.....	1	177	85	14 293	380 462	11 949	23 388	277 650	822 680	1 342 934	2 218 010
California .....	2	28	13	1 480	36 994	1 170	2 463	25 617	71 424	146 403	219 551
Massachusetts .....	9	4	2	208	7 041	167	329	5 029	8 169	18 558	27 187
New Jersey .....	7	19	6	618	16 057	526	986	11 966	36 047	33 179	71 453
New York .....	1	26	4	659	16 698	575	1 097	12 785	41 189	53 119	96 933
North Carolina.....	1	49	32	6 259	167 127	5 158	9 840	118 234	313 603	518 336	837 461
South Carolina .....	1	10	5	754	19 744	623	1 266	14 937	39 780	74 156	113 978
Wisconsin .....	-	4	4	349	11 555	270	454	6 404	22 207	19 055	41 546

<sup>1</sup>Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

<sup>2</sup>Includes establishments with payroll at any time during the year.

<sup>3</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

**Table 3. Detailed Statistics by Industry: 2002**

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Item	Value
313241, Woven knit fabric mills	
Companies <sup>1</sup> .....	number.. 164
All establishments <sup>2</sup> .....	number.. 177
Establishments with 1 to 19 employees .....	number.. 92
Establishments with 20 to 99 employees .....	number.. 47
Establishments with 100 employees or more .....	number.. 38
All employees <sup>3</sup> .....	number.. 14 293
Total compensation .....	\$1,000.. 472 311
Annual payroll .....	\$1,000.. 380 462
Total fringe benefits .....	\$1,000.. 91 849
Production workers, average for year .....	number.. 11 949
Production workers on March 12 .....	number.. 11 798
Production workers on May 12 .....	number.. 12 078
Production workers on August 12 .....	number.. 11 940
Production workers on November 12 .....	number.. 11 960
Production worker hours .....	1,000.. 23 388
Production worker wages .....	\$1,000.. 277 650
Total cost of materials .....	\$1,000.. 1 342 934
Materials, parts, containers, packaging, etc., used .....	\$1,000.. 1 117 812
Resales .....	\$1,000.. 91 654
Purchased fuels .....	\$1,000.. 35 803
Purchased electricity .....	\$1,000.. 38 393
Contract work .....	\$1,000.. 59 272
Quantity of electricity purchased for heat and power .....	1,000 kWh.. 789 835
Quantity of electricity generated less sold for heat and power .....	1,000 kWh.. –
Total value of shipments .....	\$1,000.. 2 218 010
Primary products value of shipments .....	\$1,000.. 1 645 207
Secondary products value of shipments .....	\$1,000.. 427 654
Total miscellaneous receipts .....	\$1,000.. 145 149
Value of resales .....	\$1,000.. 144 034
Contract receipts .....	\$1,000.. D
Other miscellaneous receipts .....	\$1,000.. D
Primary products specialization ratio .....	percent.. 79
Value of primary products shipments made in all industries .....	\$1,000.. 1 770 103
Value of primary products shipments made in this industry .....	\$1,000.. 1 645 207
Value of primary products shipments made in other industries .....	\$1,000.. 124 896
Coverage ratio .....	percent.. 93
Value added .....	\$1,000.. 822 680
Total inventories, beginning of year .....	\$1,000.. 209 163
Finished goods inventories .....	\$1,000.. 116 454
Work-in-process inventories .....	\$1,000.. 48 684
Materials and supplies inventories .....	\$1,000.. 44 025
Total inventories, end of year .....	\$1,000.. 155 305
Finished goods inventories .....	\$1,000.. 58 192
Work-in-process inventories .....	\$1,000.. 54 550
Materials and supplies inventories .....	\$1,000.. 42 563
Gross value of depreciable assets (acquisition costs) at beginning of year .....	\$1,000.. 1 278 167
Total capital expenditures (new and used) .....	\$1,000.. 81 410
Buildings and other structures (new and used) .....	\$1,000.. 5 942
Machinery and equipment (new and used) .....	\$1,000.. 75 468
Automobiles, trucks, etc., for highway use .....	\$1,000.. 2 956
Computers and peripheral data processing equipment .....	\$1,000.. 8 930
All other expenditures for machinery and equipment .....	\$1,000.. 63 582
Total retirements .....	\$1,000.. 100 266
Gross value of depreciable assets at end of year .....	\$1,000.. 1 259 311
Depreciation charges during year .....	\$1,000.. 74 955
Total rental payments .....	\$1,000.. 21 390
Buildings and other structures .....	\$1,000.. 11 825
Machinery and equipment .....	\$1,000.. 9 565
Total other expenses <sup>4</sup> .....	\$1,000.. 162 143
Response coverage ratio <sup>5</sup> .....	percent.. 81
Repair and maintenance services of buildings and/or machinery <sup>4</sup> .....	\$1,000.. 26 148
Communications services <sup>4</sup> .....	\$1,000.. 2 037
Legal services <sup>4</sup> .....	\$1,000.. 1 560
Accounting, auditing, and bookkeeping services <sup>4</sup> .....	\$1,000.. 2 166
Advertising and promotional services <sup>4</sup> .....	\$1,000.. 12 351
Expensed computer hardware and supplies and purchased computer services <sup>4</sup> .....	\$1,000.. 1 529
Refuse removal (including hazardous waste) services <sup>4</sup> .....	\$1,000.. 11 423
Management consulting and administrative services <sup>4</sup> .....	\$1,000.. 6 421
Taxes and license fees <sup>4</sup> .....	\$1,000.. 3 000
All other expenses <sup>4</sup> .....	\$1,000.. 95 507

<sup>1</sup>For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

<sup>2</sup>Includes establishments with payroll at any time during the year.

<sup>3</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

<sup>4</sup>Based on Annual Survey of Manufactures (ASM) sample data.

<sup>5</sup>A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight) for those Annual Survey of Manufactures (ASM) establishments that reported to the weighted total employment for all ASM establishments classified in this industry.

Note 1: The amounts shown for other expenses reflect only those services that establishments purchase from other companies.

Note 2: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

**Table 4. Industry Statistics by Employment Size: 2002**

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Employment size class	E <sup>1</sup>	All estab- lishments <sup>2</sup>	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expendi- tures (\$1,000)
			Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>3</sup>	Hours (1,000)	Wages (\$1,000)				
313241, Weft knit fabric mills											
All establishments .....	1	177	14 293	380 462	11 949	23 388	277 650	822 680	1 342 934	2 218 010	81 410
Establishments with—											
1 to 4 employees .....	9	35	84	2 185	72	127	1 453	5 285	6 818	12 591	734
5 to 9 employees .....	5	22	c	D	D	D	D	D	D	D	D
10 to 19 employees .....	6	35	482	13 835	388	728	8 984	25 380	53 537	78 603	3 433
20 to 49 employees .....	2	32	1 033	27 551	822	1 610	18 570	54 647	55 991	111 474	5 102
50 to 99 employees .....	4	15	1 028	25 416	820	1 538	16 383	40 980	54 596	100 246	4 942
100 to 249 employees .....	2	23	3 722	100 597	3 068	5 933	70 187	225 404	350 570	582 189	25 013
250 to 499 employees .....	—	9	3 309	82 626	2 840	5 703	61 874	165 049	300 386	465 534	17 252
500 to 999 employees .....	—	6	h	D	D	D	D	D	D	D	D
1,000 to 2,499 employees .....	—	—	—	—	—	—	—	—	—	—	—
2,500 employees or more .....	—	—	—	—	—	—	—	—	—	—	—
Administrative records <sup>4</sup> .....	9	65	568	15 320	497	952	11 037	26 159	54 649	80 808	4 972

<sup>1</sup>Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

<sup>2</sup>Includes establishments with payroll at any time during the year.

<sup>3</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

<sup>4</sup>Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. Data are also included in respective size classes shown.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

**Table 5. Industry Statistics by Primary Product Class Specialization: 2002**

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry or product class code	Industry or primary product class	All establishments <sup>1</sup>	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Number <sup>2</sup>	Payroll (\$1,000)	Number <sup>2</sup>	Hours (1,000)	Wages (\$1,000)				
313241	Weft knit fabric mills .....	177	14 293	380 462	11 949	23 388	277 650	822 680	1 342 934	2 218 010	81 410
3132411	Weft (circular) knit fabrics greige goods (excluding hosiery) .....	49	4 742	130 729	3 895	7 454	94 089	313 048	518 408	838 762	34 029
3132413	Finished weft (circular) knit fabrics, excluding hosiery .....	32	7 513	199 442	6 256	12 508	144 761	423 451	737 104	1 205 449	40 313
3132416	Nonapparel articles of weft knit fabrics and commission receipts for knitting only or knitting and finishing weft knit fabrics (excluding hosiery) .....	26	1 557	37 651	1 377	2 636	29 695	64 481	43 327	107 977	3 084

<sup>1</sup>Includes establishments with payroll at any time during the year.

<sup>2</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

**Table 6a. Products Statistics: 2002 and 1997**

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Product code	Product	Number of companies with shipments of \$100,000 or more	Quantity of production for all purposes	Product shipments	
				Quantity	Value (\$1,000)
313241	Weft knit fabric mills .....	2002.. 1997..	N N	X X	X X
3132411	Weft (circular) knit fabrics greige goods (excluding hosiery) .....	2002.. 1997..	N N	X X	X X
31324111	Weft (circular) knit fabrics greige goods (excluding hosiery), narrow fabrics (12 inches wide or less) .....	2002.. 1997..	N N	X X	X X
313241111	Weft (circular) knit fabrics greige goods (excluding hosiery), narrow fabrics (12 inches wide or less) <sup>1</sup> .....	mil lb.. 2002.. 1997..	19 17	70.2	¶50.7 ¶19.3
31324112	Weft (circular) knit fabrics greige goods (excluding hosiery), broad fabrics (more than 12 inches wide) .....	2002.. 1997..	N N	X X	X X
3132411221	Weft (circular) knit fabrics greige goods (excluding hosiery), broad fabrics (more than 12 inches wide) <sup>1</sup> .....	mil lb.. 2002.. 1997..	50 81	S	S 628.7
3132411Y	Weft (circular) knit fabrics greige goods (excluding hosiery), nsk .....	2002.. 1997..	N N	X X	X X
3132411YWV	Weft (circular) knit fabrics greige goods (excluding hosiery), nsk .....	2002.. 1997..	N N	X X	X X
3132413	Finished weft (circular) knit fabrics, excluding hosiery .....	2002.. 1997..	N N	X X	X X
31324131	Finished weft (circular) knit fabrics, excluding hosiery .....	2002.. 1997..	N N	X X	X X
313241311	Finished weft (circular) knit fabrics (excluding hosiery), knit and finished in the same establishment, narrow (12 inches wide or less) .....	mil fin lin yd.. 2002.. 1997..	14 15	X X	S S
3132413121	Finished weft (circular) knit fabrics (excluding hosiery), knit and finished in the same establishment, broad (more than 12 inches wide) .....	mil fin lin yd.. 2002.. 1997..	37 65	X X	S ¶647.1
3132413Y	Finished weft (circular) knit fabrics (excluding hosiery), nsk .....	2002.. 1997..	N N	X X	X X
3132413YWV	Finished weft (circular) knit fabrics (excluding hosiery), nsk .....	2002.. 1997..	N N	X X	X X
3132416	Nonapparel articles of weft knit fabrics and commission receipts for knitting only or knitting and finishing weft knit fabrics (excluding hosiery) .....	2002.. 1997..	N N	X X	X X
31324161	Nonapparel articles of weft knit fabrics and commission receipts for knitting only or knitting and finishing weft knit fabrics (excluding hosiery) .....	2002.. 1997..	N N	X X	X X
3132416100	Nonapparel articles of weft knit fabrics and commission receipts for knitting only or knitting and finishing weft knit fabrics (excluding hosiery) .....	2002.. 1997..	25 N	X X	X X
313241W	Weft knit fabric mills, nsk, total .....	2002.. 1997..	N N	X X	X X
313241WY	Weft knit fabric mills, nsk, total .....	2002.. 1997..	N N	X X	X X
313241WYWW	Weft knit fabric mills, nsk, for nonadministrative-record establishments .....	2002.. 1997..	N N	X X	X X
313241WYWy	Weft knit fabric mills, nsk, for administrative-record establishments .....	2002.. 1997..	N N	X X	X X

<sup>1</sup>For additional detail, see Current Industrial Report MA313K, Knit Fabric Production.

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p=10 to 19 percent estimated; q=20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

**Table 6b. Product Class Shipments for Selected States: 2002 and 1997**

[Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in Table 2. Also, product classes are not shown if they are miscellaneous or "not specified by kind" classes. Statistics for some states are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 2002. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographic definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS product class code	Product class and geographic area	Value of product shipments (\$1,000)
3132411	Weft (circular) knit fabrics greige goods (excluding hosiery)	
	United States.....	2002.. 639 423 1997.. 1 218 064
	California .....	2002.. 28 075 1997.. 36 534
	New Jersey .....	2002.. 6 297 1997.. 15 770
	New York .....	2002.. 66 081 1997.. 18 262
	North Carolina.....	2002.. 190 135 1997.. 696 771
	South Carolina .....	2002.. 83 908 1997.. 30 476
3132413	Finished weft (circular) knit fabrics, excluding hosiery	
	United States.....	2002.. 956 844 1997.. 1 585 100
	California .....	2002.. 137 387 1997.. 192 681
	New Jersey .....	2002.. 49 911 1997.. N
	North Carolina.....	2002.. 438 427 1997.. 594 169
	Wisconsin .....	2002.. 29 538 1997.. N
3132416	Nonapparel articles of weft knit fabrics and commission receipts for knitting only or knitting and finishing weft knit fabrics (excluding hosiery)	
	United States.....	2002.. 107 927 1997.. N
	California .....	2002.. 14 681 1997.. N
	New Jersey .....	2002.. 7 279 1997.. N
	North Carolina.....	2002.. 69 472 1997.. N

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

**Table 7. Materials Consumed by Kind: 2002 and 1997**

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Material code	Material consumed	Quantity	Delivered cost (\$1,000)
313241	Weft knit fabric mills		
00900001	Total materials .....	2002.. X 1 117 812 1997.. X 1 750 691	
31324000	Knit fabrics .....	2002.. X 53 941 1997.. X 7 220	
32520003	Manmade fibers, staple, and tow .....	2002.. X 21 794 1997.. X 53 834	
00999831	All other fibers (cotton, wool, etc.) .....	2002.. X D 1997.. X N	
31311105	Carded cotton yarn .....	2002.. X 326 488 1997.. X 301 314	
31311107	Combed cotton yarn .....	2002.. X 166 501 1997.. X 267 249	
31311109	Spun rayon and acetate yarn .....	2002.. X 4 882 1997.. X 13 269	
31311110	Spun nylon yarn .....	2002.. X 5 305 1997.. X N	
31311112	Spun polyester yarns .....	2002.. X 141 249 1997.. X N	
31311118	All other spun yarns .....	2002.. X D 1997.. X N	
32522210	Nylon filament yarn .....	2002.. X 20 810 1997.. X N	
31311115	Acrylic yarns .....	2002.. X 2 978 1997.. X 23 769	
32522220	Polyester filament yarn .....	2002.. X 49 365 1997.. X N	
31311001	Spun yarn, all fibers .....	2002.. X 49 221 1997.. X 162 155	
32522206	All other manmade fiber filament yarns .....	2002.. X D 1997.. X N	
31321017	Broadwoven fabrics .....	2002.. X D 1997.. X N	
00190067	Trim and findings (linings, fusibles, elastic, waistbanding, pockets, etc.) .....	2002.. X D 1997.. X N	
33999301	Buttons, zippers, and slide fasteners .....	2002.. X D 1997.. X N	
00970099	All other materials and components, parts, containers, and supplies .....	2002.. X 85 376 1997.. X 775 533	
00971000	Materials, ingredients, containers, and supplies, nsk .....	2002.. X 70 800 1997.. X 146 348	

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p=10 to 19 percent estimated; q=20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.